



Our workshops were forbidden to use paint, so, the highest point of the radial runout was not marked with paint but another mark. This way was for protecting the environment and our workers. In this case, the mark might be not very clear. If so, the solution to this problem is simple and effective, it only needs 4 steps as follows:

1. Tighten the bolts of inner ring.
2. Install the bolts of the outer ring, but please do not tighten (this request is very important)!
3. Let the vertical shaft contacts the inner teeth of slewing bearing (Please select the right position of teeth as possible as you can, but it is not necessary to find a precise position of teeth.) just like the machine is normally working. And then please start the motor to make the slewing bearing rotates Three Circles in a clockwise and counterclockwise separately.
4. Tighten the bolts of the outer ring with Diagonal Directions.

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